

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 86959***86959***

Page 2

July-09-12 3:00:40 PM

Item ID: D3085-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: prop ass'y

Start Date: 7/06/12

Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/17/12

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/9/12 *[Signature]*
mk
12-09-11

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Picklist Print

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Work Order ID: 86959

Parent Item: D3085-041

Parent Item Name: prop ass'y

Start Date: 7/06/12

Required Date: 8/17/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP B02.03.05Added dwg Rev.A1NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-5A Bolt		Purchased	No			100	Each	916.0000	1	2	②	FF 12-09-10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST355		916							
				100857		4							
				106242		1							
				106605		2							
				120562		909			2				
X AN960JD10 Washer	NAS1149D0363J	Purchased	No	122378		100	Each	0.0000	3	6	②	FF 12-09-10	
X AN960JD10L Washer	NAS1149D0332J	Purchased	No	121708		100	Each	0.0000	3	6	②	FF 12-09-10	
X AN960JD416 Washer	NAS1149D0463J	Purchased	No	122441		100	Each	29.0000	2	4	②	FF 12-09-10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST351		29							
				116289		8							
				119097		21							
X AN960JD516L Washer	NAS1149D0516J	Purchased	No	114797		100	Each	0.0000	1	2	②	FF 12-09-10	
D3015-3 Locknut		Manufactured	No			100	Each	394.0000	1	2	②	FF 12-09-10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST023		394							
				78314		94							
				83565		300			2				
D3081-1 Hinge		Manufactured	No	86901		100	Each	0.0000	1	2	②	FF 12-09-10	

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Page 2

Work Order ID: 86959

Parent Item: D3085-041

Parent Item Name: prop ass'y

Start Date: 7/06/12

Required Date: 8/17/12

Start Qty: 2.00

Required Qty: 2.00

D3082-1	Manufactured	No	100	Each	28.0000	1	2	(2) FF 12-09-10
Clip								
		<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
		ST025	28					
		47294	8				2	
		47846	20					
D3084-1	Manufactured	No	100	Each	2.0000	1	2	(2) FF 12-09-10
Strut								
		<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
		ST271	2					
		47847	2				2	
MS21042L3	Purchased	No	100	Each	3,306.0000	3	6	(2) FF 12-09-10
Nut								
		<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
		ST300 122452	1306				6	
		117885	32					
		119017	771					
		119075	138					
		121444	365					
		ST317	2000					
		122141	2000					
MS21042L4	Purchased	No	100	Each	1,299.0000	1	2	(2) FF 12-09-10
Nut								
		<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
		ST300	1299					
		119075	116					
		121011	193					
		121444	786				2	
		121652	204					

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Shop Packet Print

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July-09-12 3:00:40 PM

Page 3

Work Order ID: 86959

Parent Item: D3085-041

Parent Item Name: prop ass'y

Start Date: 7/06/12

Required Date: 8/17/12

Start Qty: 2.00

Required Qty: 2.00

MS27039-1-13

Purchased

No

100

Each

101.0000

3

6

(2) FF 12-09-10

Screw

Location

Loc Qty

Loc Code

ST291

101

110844

9

119736

92

SL69-BS

Purchased

No

100

Each

126.0000

1

2

(2) FF 12-09-10

Ball Stud

Location

Loc Qty

Loc Code

GA

72

122176

72

ST397

54

118145

54

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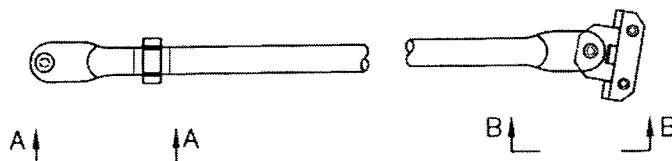
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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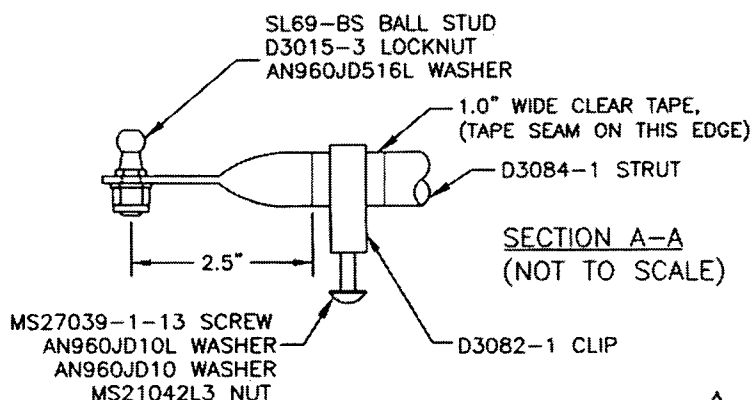
DART



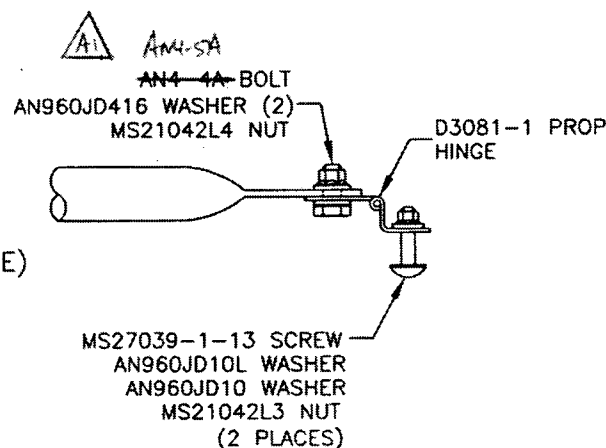
RELEASED
02.01.25



D3085-041 PROP ARM ASSEMBLY



SECTION B-B
(NOT TO SCALE)



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 86559MLJ

12/07/10

DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA
DATE 02.01.23	DRAWING NO. D3085	REV. A
A	02.01.23	SHEET 1 OF 1
A1	02.02.25	SCALE 1:5
TITLE		
PROP ARM ASSEMBLY		
NEW ISSUE		
AN4-SA WKS AN4-4A		

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